

# DULUX PRIMER



<b>Product Name</b>	Dulux Primer
Product Code	A500-20711
<b>Usage</b>	Dulux Primer is a solvent-based, anti-corrosive protective primer for interior and exterior ferrous metalwork including new and weathered iron and mild steel. It is lead and chromate free. Dulux Primer is approved by TÜV SÜD PSB, recommended under the PLS scheme, conforming to SS 494:2001.
<b>Pack Size</b>	5 litres only
<b>Colour Range</b>	Light Grey
<b>Composition (nominal)</b>	Pigment : Zinc Phosphate, Lightfast Non-Lead Pigments and Inert Mineral Extenders Binder : Vinyl Toluene Modified Alkyd Solvent : White spirit
<b>Volume Solids</b>	60%
<b>Drying Times</b>	Single coat at standard thickness: <i>Touch Dry</i> 30 minutes under normal conditions <i>Through Dry</i> 8 hours under normal conditions <i>Recoat</i> 2 hours under normal conditions
<b>Film Thickness</b>	Wet : 80 micro-metres Dry : 35 micro-metres
<b>Theoretical Coverage</b>	Theoretical coverage which can be achieved under normal conditions is 11m <sup>2</sup> /litre.
<b>Application</b>	
<b>Thinning</b>	<i>Brush or Roller</i> Ready for use. Thinning is not usually necessary. <i>Conventional Spray</i> Add up to 10% maximum of Dulux Thinner 850-41 or white spirit if necessary. <i>Airless Spray</i> Ready for use.
<b>Cleaning Up</b>	Clean all equipment with Dulux Thinner 850-41 or white spirit immediately after use.

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<b>Surface Preparation</b>	Surface must be clean, dry and free from all defective or poorly adhering material, dirt, grease or wax etc. Previously painted surfaces should be thoroughly rubbed down using a suitable abrasive paper and then dusted off. Steel surfaces should be manually prepared by power or hand tool to SS542:2008 (code of practice for the painting of building). For optimum performance, new galvanized and aluminium surfaces should be cleaned and degreased, then pre-treated with an appropriate pre-treatment primer to ensure good adhesion.		
<b>System Information</b> <i>Metal Surfaces</i>	Primer (1 coat) Dulux Primer	Undercoat (1 coat) Dulux Speed Undercoat	Finish (2 coats) Dulux Gloss Finish OR Dulux Satinwood OR Dulux Superlux Trade Gloss Finish
<b>Flash Point</b>	34°C		
<b>Health, Safety and Environment Information</b>	Product Safety Data Sheet available upon request.		

**For further information or if you have any concerns about using this product, contact us at:**

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